

Stitches: 24834
 Colors: 6
 Color changes: 9
 Stops: 10

Machine: Tajima
 Trims: 19

Left: 44.8 mm
 Right: 44.5 mm
 Up: 51.8 mm
 Down: 50.8 mm

EndX: 0.00 in
 EndY: 0.00 in

Max Stitch: 9.0 mm
 Min Stitch: 0.0 mm
 Max Jump: 7.1 mm

Colorway: Colorway 1

#	C	St.	Descr	Code
1.	20	3631	Black	
Brand: Royal				
2.	32	4389	L Brown	
Brand: Royal				
3.	20	5665	Black	
Brand: Royal				
4.	33	2762	D Red	
Brand: Royal				
5.	15	1455	White	
Brand: Royal				
6.	6	545	R Blue	
Brand: Royal				
7.	20	1600	Black	
Brand: Royal				
8.	15	310	White	
Brand: Royal				
9.	37	1666	Sand	
Brand: Royal				
10.	32	2809	L Brown	
Brand: Royal				
Total Bobbin:			156.77ft	



DEFENSIVE TACTICS
 INSTRUCTOR