



OPERATION
UPKEEP

Stitches: 8682
 Colors: 6
 Color changes: 16
 Stops: 17
 Machine: Tajima
 Trims: 18
 Left: 32.4 mm
 Right: 32.1 mm
 Up: 39.2 mm
 Down: 38.7 mm
 EndX: 0.00 in
 EndY: 0.00 in

Max Stitch: 11.9 mm
 Min Stitch: 0.3 mm
 Max Jump: 6.6 mm

Colorway: Colorway 1

#	C	St.	Descr	Code
1.	6	783	R Blue	
Brand: Royal				
2.	34	158	M Red	
Brand: Royal				
3.	15	155	White	
Brand: Royal				
4.	18	181	M Grey	
Brand: Royal				
5.	15	1092	White	
Brand: Royal				
6.	6	744	R Blue	
Brand: Royal				
7.	15	884	White	
Brand: Royal				
8.	20	828	Black	
Brand: Royal				
9.	15	229	White	
Brand: Royal				
10.	34	184	M Red	
Brand: Royal				
11.	6	157	R Blue	
Brand: Royal				
12.	15	134	White	
Brand: Royal				
13.	34	90	M Red	
Brand: Royal				
14.	6	459	R Blue	
Brand: Royal				
15.	15	368	White	
Brand: Royal				
16.	33	1334	D Red	
Brand: Royal				
17.	6	900	R Blue	
Brand: Royal				
Total Bobbin:			43.15ft	



Filename : operation
 Date: 2 Dec, 2019
 Printed: 2 Dec, 2019
 H: 3.06 in
 W: 2.54 in

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Max Stitch: 11.9 mm
 Min Stitch: 0.3 mm
 Max Jump: 6.6 mm
 Total Bobbin: 43.15ft

Design Ref :
 Date:
 Customer :
 Required By :

Colorway			Colorway 1
Fabric Color			
Stop	Color	Stitches	
1	6	783	Royal R Blue
2	34	158	Royal M Red
3	15	155	Royal White
4	18	181	Royal M Grey
5	15	1092	Royal White
6	6	744	Royal R Blue
7	15	884	Royal White
8	20	828	Royal Black
9	15	229	Royal White
10	34	184	Royal M Red
11	6	157	Royal R Blue
12	15	134	Royal White
13	34	90	Royal M Red
14	6	459	Royal R Blue
15	15	368	Royal White
16	33	1334	Royal D Red
17	6	900	Royal R Blue